Sleeve Cutting Guideline
For Heat Shrinkable Sleeves supplied in Bulk

Product Description

For bulk supply of material, the Heat Shrinkable Sleeve will be in a larger roll, with the adhesive being protected from contamination by an inner liner. Closures are shipped either in Bulk rolls or Pre-cut.

Equipment List

Knife, tape measure, standard safety equipment, gloves and googles

Product Preparation Guidelines

See below for the guideline for sleeve layflat length, based on standard pipe diameters. For special diameters not mentioned, cut the required lengths of sleeve material (L) and Closure Material (W) from the bulk rolls as follows:

**L =** Coated Pipe Circumference + overlap dimension + 50 mm
**W =** Sleeve Width

Ensure that the sleeve and closure are not damaged or contaminated. Trim corners as shown.

Bulk Roll: Recommended Cutting Method

<table>
<thead>
<tr>
<th>Pipe O.D.</th>
<th>Underlap</th>
<th>Cut</th>
<th>Sleeve</th>
<th>Overlap</th>
</tr>
</thead>
<tbody>
<tr>
<td>≤ 450 mm (18&quot;)</td>
<td>-50mm</td>
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<td>-25mm</td>
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<tr>
<td>&gt; 450 mm (18&quot;)</td>
<td>-100mm</td>
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<td>-50mm</td>
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</table>

Corner Cuts

- < 450mm Pipe O.D.  
  A-50mm, B-25mm
- ≥ 450mm Pipe O.D.  
  A-100mm, B-50mm

Closure
Storage & Safety Guidelines

To ensure maximum performance, store Canusa products in a dry, ventilated area. Keep products sealed in original cartons and avoid exposure to direct sunlight, rain, snow, dust or other adverse environmental elements. Avoid prolonged storage at temperatures above 35°C (95°F) or below -20°C (-4°F). Product installation should be done in accordance with local health and safety regulations.

These installation instructions are intended as a guide for standard products. Consult your Canusa representative for specific projects or unique applications.

Canusa warrants that the product conforms to its chemical and physical description and is appropriate for the use stated on the installation guide when used in compliance with Canusa’s written instructions. Since many installation factors are beyond our control, the user shall determine the suitability of the products for the intended use and assume all risks and liabilities in connection therewith. Canusa’s liability is stated in the standard terms and conditions of sale. Canusa makes no other warranty either expressed or implied. All information contained in this installation guide is to be used as a guide and is subject to change without notice. This installation guide supersedes all previous installation guides on this product. E&OE

<table>
<thead>
<tr>
<th>Canusa-CPS Sleeve Size (mm)</th>
<th>Nominal Pipe Size (NPS)</th>
<th>Actual Pipe Size OD</th>
<th>Cut Length</th>
<th>Minimum Closure Size/Overlap</th>
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