

CANUSA-CPS Product Bulk Roll Splicing

Bulk Roll Splicing

Product Splicing is an industry standard practice for bulk products and has always been applied by CANUSA-CPS. It is carried out during manufacturing and supply per a set of documented specifications, procedures and quality considerations. Splicing occurs for reasons listed below but may not be limited to:

1. Process Continuity & Reducing Waste – *During processing, bulk materials may be spliced in order to achieve a continuous manufacturing process, make products to specification and minimize material waste. During finishing into Bulk Roll format, splices may be included to avoid scrapping large quantities of material.*
2. Cost Reduction – *Splicing reduces manufacturing costs and helps provide our customers with competitive pricing.*
3. Product Quality– *Splices are made to eliminate defects observed during manufacturing and quality testing.*

Splicing Specifications

CANUSA-CPS has splicing specifications which are followed during the manufacturing and supply process. The table and notes below summarize the maximum manufacturing tolerances allowed for bulk products.

Product Group	Final Bulk Roll Sizes	Maximum # of Splices Acceptable
Heat Shrinkable Sleeves	15 meters (50 feet)	1
	30 meters (100 feet)	2
	230 meters (750 feet)	3
	300 meters (1000 feet)	4
CLH, CLF, CLW, CSC Adhesive, SA-Adhesive	120 meters (400 feet)	4
WrapidTape Products	All	Maximum 25% of rolls per carton quantity
CC-HT, CC-80 & Other Special Products	All	Maximum 5% of spliced rolls per order, 1 splice/roll, 1 splice/carton

- All splices must be a minimum of 4.6m (15 feet) in length
- All non-adhesive coated sections, lumps, and/or imperfections are cut from the product. No poor-quality material will be included in finished products
- During packing, a maximum of two spliced rolls are acceptable per carton unless specified otherwise.